

Layering Sequences & Proportions

This guide explains the recommended layering system for recycled plaster finishes, with typical proportions for each layer.

1. Standard 3-Layer Plaster System

Layer	Thickness	Composition	Purpose
Scratch Coat	3–5 mm	70% recycled plaster + 20% lime + 10% sand	Adhesion layer, rough surface
Base Coat	3–5 mm	Recycled plaster + lime/clay + fibers (optional)	Build thickness, structural strength
Finish Coat	1–3 mm	Recycled plaster + marble dust/pigments	Final smooth or textured finish

2. Tips for Application

- ✓ Always apply in thin, even layers to avoid cracking.
- ✓ Allow each layer to partially set before applying the next.
- ✓ Mist lightly between coats to control drying.
- ✓ Adjust thickness based on wall conditions and desired finish.