

# New European Bauhaus Academy

## **Recovery of the building heritage through the NEB lens:**

Ground-to-panel connection in refurbishment works on masonry buildings using CLT construction systems

Ph. D. Eng Enrico Pez



**Circular  
Bio-based  
Europe**  
Joint Undertaking

 **Bio-based Industries  
Consortium**



Co-funded by  
the European Union





# New European Bauhaus Academy



**Circular  
Bio-based  
Europe**

**Joint Undertaking**



Bio-based Industries  
Consortium

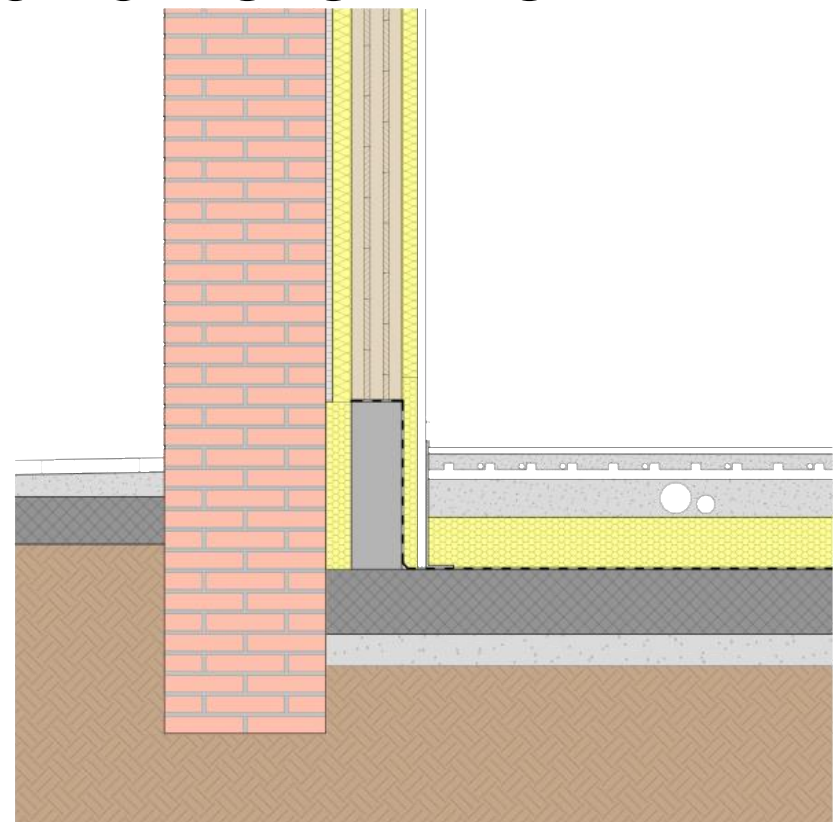


**Co-funded by  
the European Union**

The project is supported by the Circular Bio-based Europe Joint Undertaking and its members.

Funded by the European Union. Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or CBE JU. Neither the European Union nor the CBE JU can be held responsible for them.

# GROUND-TO-PANEL CONNECTION IN REFURBISHMENT WORKS ON MASONRY BUILDINGS USING CLT CONSTRUCTION SYSTEMS



# TOPICS

- ▷ Types of renovation work on existing buildings using CLT panel construction systems
- ▷ Main issues in defining the connection between the ground and timber structures
- ▷ Technological analysis of the main connection solutions



# CLT FOR RETROFITTING EXISTING BUILDINGS FROM OUTSIDE

- ▷ To simultaneously improve the critical issues of seismic behaviour, energy consumption and thermo-hygrometric comfort in existing buildings
- ▷ Suitable for buildings that do not have architectural features of particular value
- ▷ The external load-bearing envelope made of CLT panels stabilises and reinforces the existing internal structure, in particular by increasing its resistance to horizontal forces
- ▷ Thanks to their low mass, CLT panels do not contribute significantly to additional seismic stress
- ▷ Possibility of using high-level prefabrication to facilitate the assembly and installation phases, reducing the time required



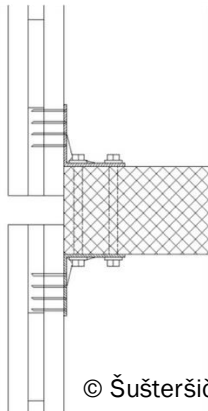
© Šušteršič I. [4]



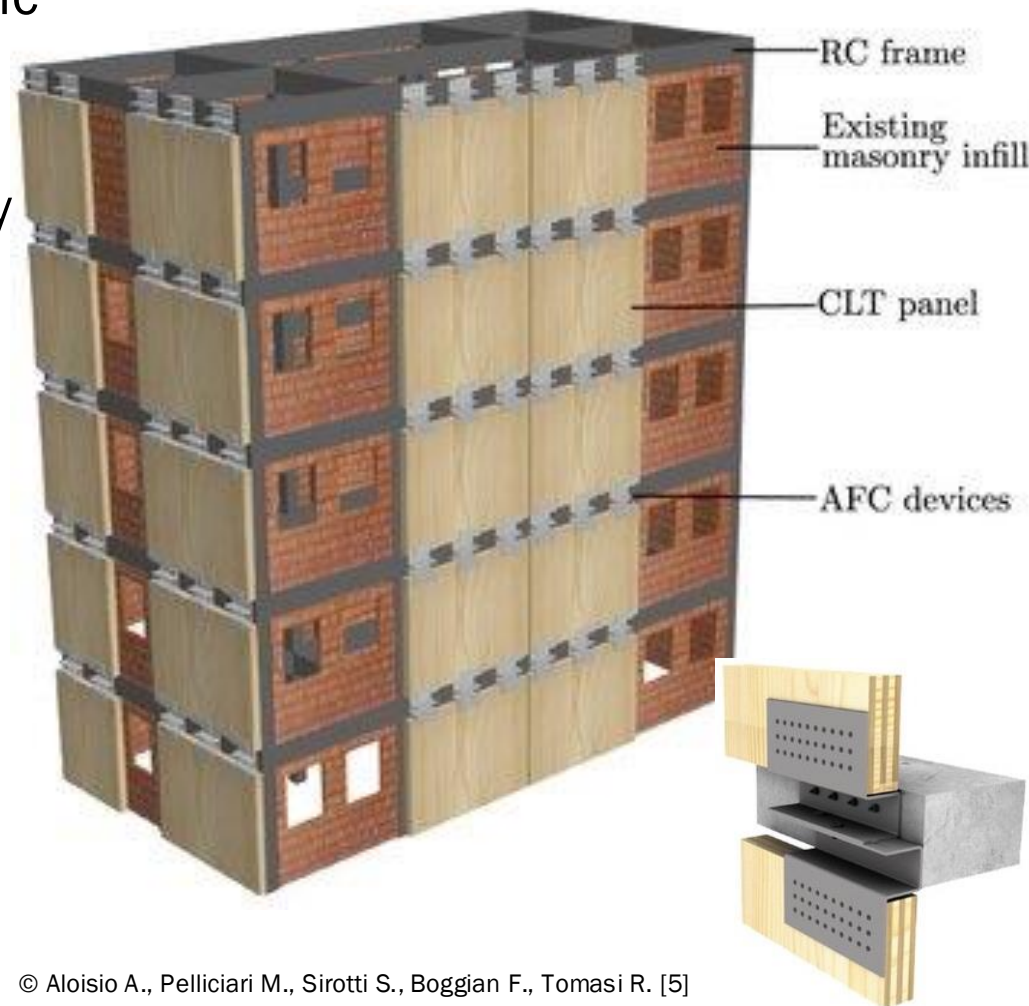


# CLT FOR RETROFITTING EXISTING BUILDINGS FROM OUTSIDE

- ▷ Unlike most of conventional methods for seismic retrofit, users may remain in the building even while the works are being carried out
- ▷ Contribution to the sustainability of buildings by reducing consumption and contributing to CO2 storage, extending the life of existing buildings
- ▷ Floor connections between CLT panels and framed structure



© Šušteršič I., Dujic B. [3]

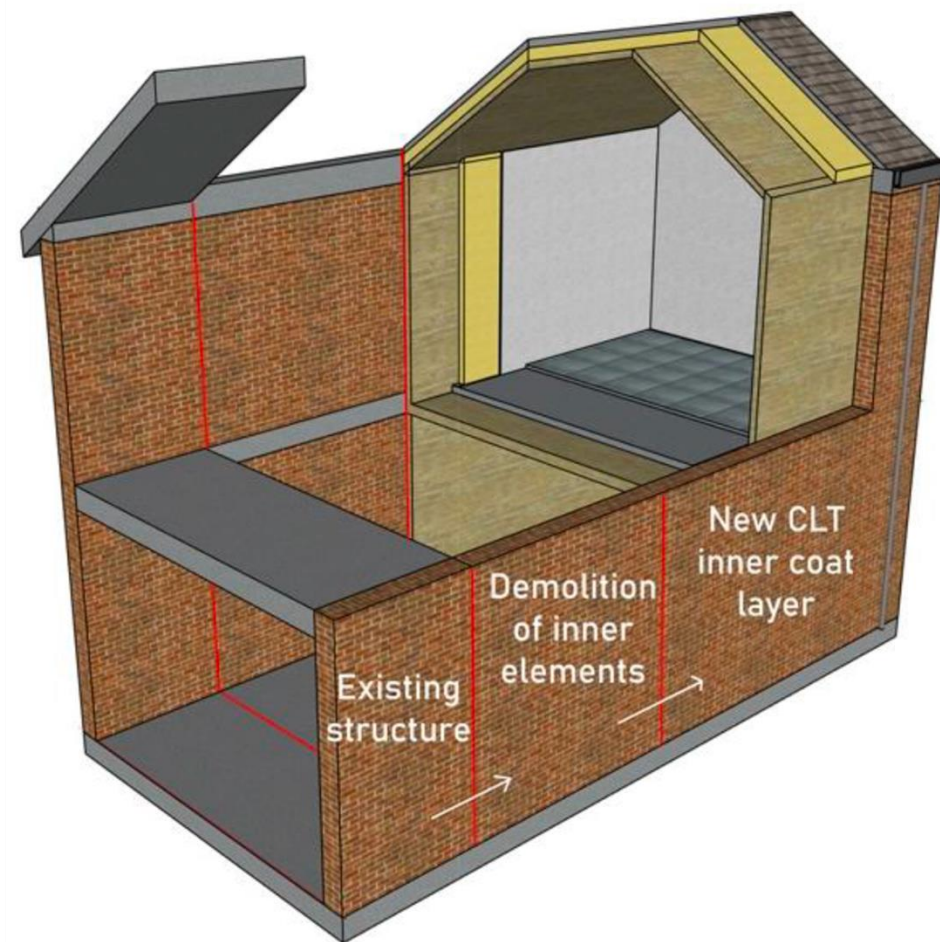


© Aloisio A., Pellicciari M., Sirotti S., Boggian F., Tomasi R. [5]

GROUND-TO-PANEL CONNECTION IN REFURBISHMENT WORKS  
ON MASONRY BUILDINGS USING CLT CONSTRUCTION SYSTEMS

# CLT FOR RETROFITTING EXISTING BUILDINGS FROM INSIDE

- ▷ To guarantee performance and functional levels comparable to new buildings with certain construction times
- ▷ For buildings subject to partial historical and architectural restrictions limited to the façades
- ▷ The procedure is performed in several stages:
  - ▷ Stabilisation of existing structures to be preserved
  - ▷ Controlled demolition of horizontal structures
  - ▷ Reinforcement of foundation structures
  - ▷ Construction of the internal 'box' using widespread prefabrication techniques
- ▷ Possibility of using high-level prefabrication to facilitate the assembly and installation phases, reducing the time required



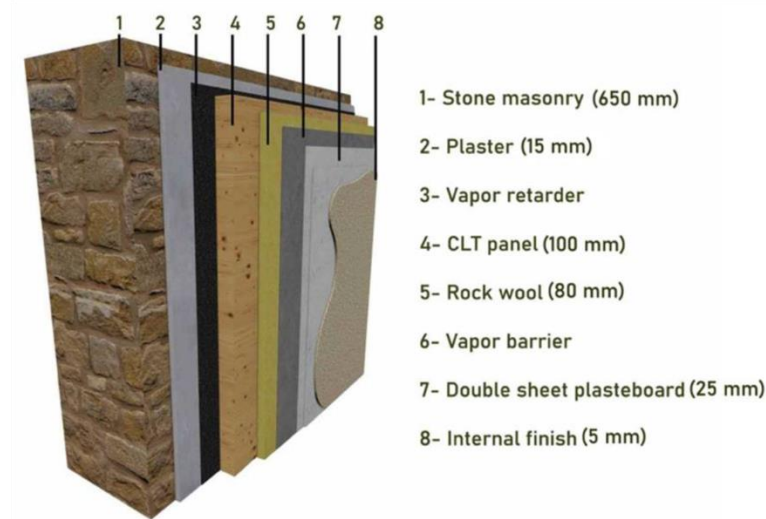
© Valluzzi M. R., Saler E., Vignato A., Salvalaggio M., Croatto G., Dorigatti G., Turrini U. [6]



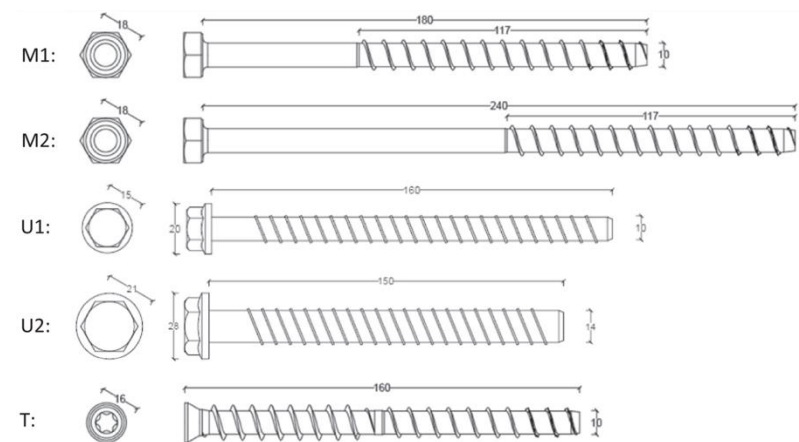


# CLT FOR RETROFITTING EXISTING BUILDINGS FROM INSIDE

- ▷ Preventive consolidation of existing masonry characteristics with jet grouting (for vertical bonding)
- ▷ Various solutions for coupling CLT panels and masonry:
  - ▷ Floor fixings with resin-coated bars and counterplates
  - ▷ Distributed dry fixings



© Valluzzi M. R., Saler E., Vignato A., Salvalaggio M., Croatto G., Dorigatti G., Turrini U. [6]



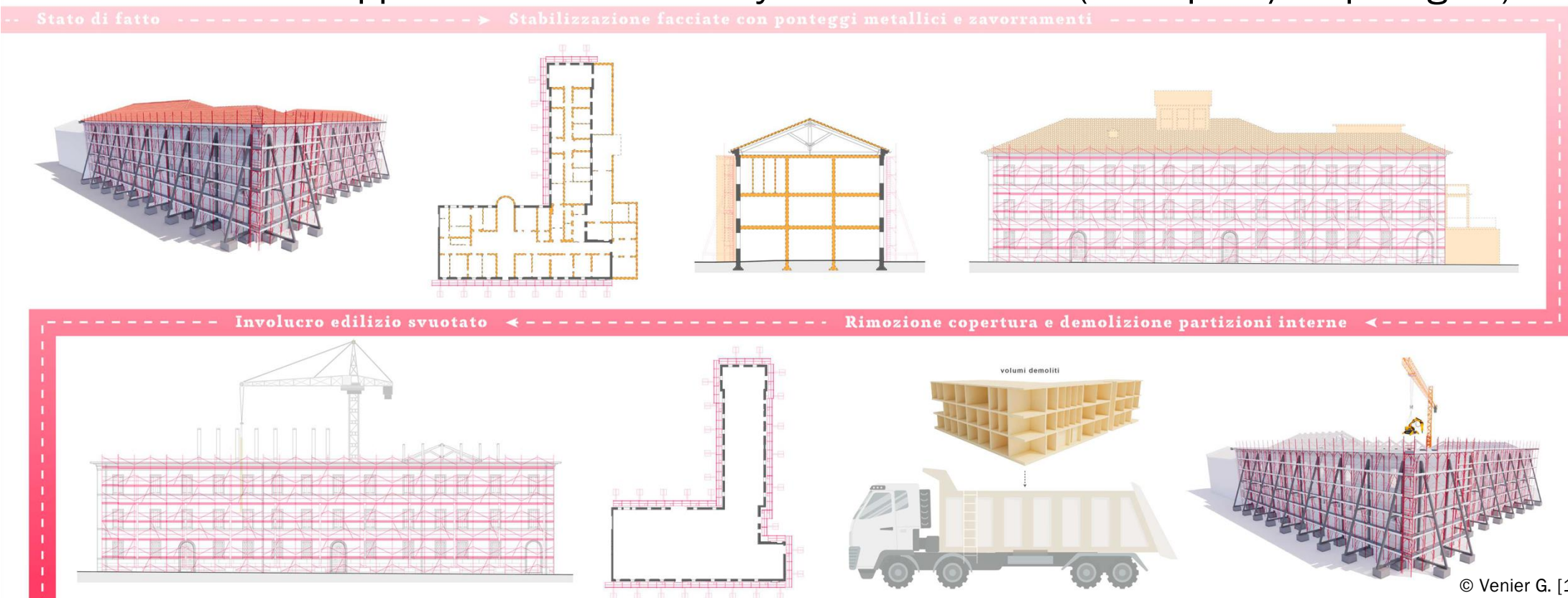
© Riccadonna D., Giongo I., Schiro G., Rizzi E., Parisi M. A. [7]





# FAÇADISM PROCESS

- ▷ Installation of temporary support and stabilisation structures for the façades
- ▷ Controlled demolition/dismantling of the roof
- ▷ Controlled demolition of internal partitions
- ▷ Construction of support structures for any excavation work (micropiles/diaphragms)



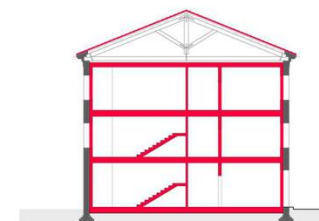
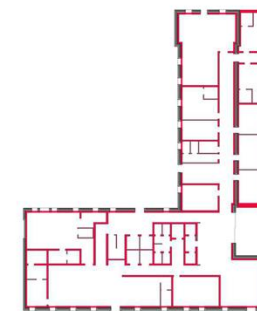
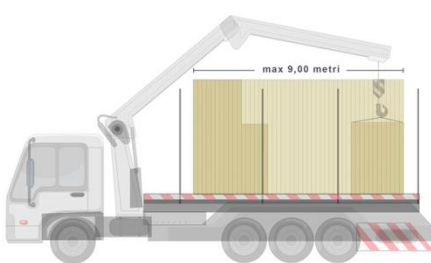
© Venier G. [14]

GROUND-TO-PANEL CONNECTION IN REFURBISHMENT WORKS  
ON MASONRY BUILDINGS USING CLT CONSTRUCTION SYSTEMS

# FAÇADISM PROCESS

- ▷ Construction of new foundations and new basement floors using R.C. technology
- ▷ Reconstruction of above-ground floors using CLT technology, coupling with the existing envelope and consolidation
- ▷ After the emptying operation, the actions on the masonry are reduced to its own weight and the action of earthquakes and wind
- ▷ Irregularities in the composition of the masonry and in the geometric structure may lead to a risk of instability
- ▷ The emptying operation is usually combined with excavation to create underground floors and recover space (e.g. for garages, car parks, etc.) in areas already densely occupied by buildings

! -----> Assemblaggio sistema scatolare in CLT all'interno dell'involucro -----> Nuovo fabbricato ad uso socio-sanitario ---



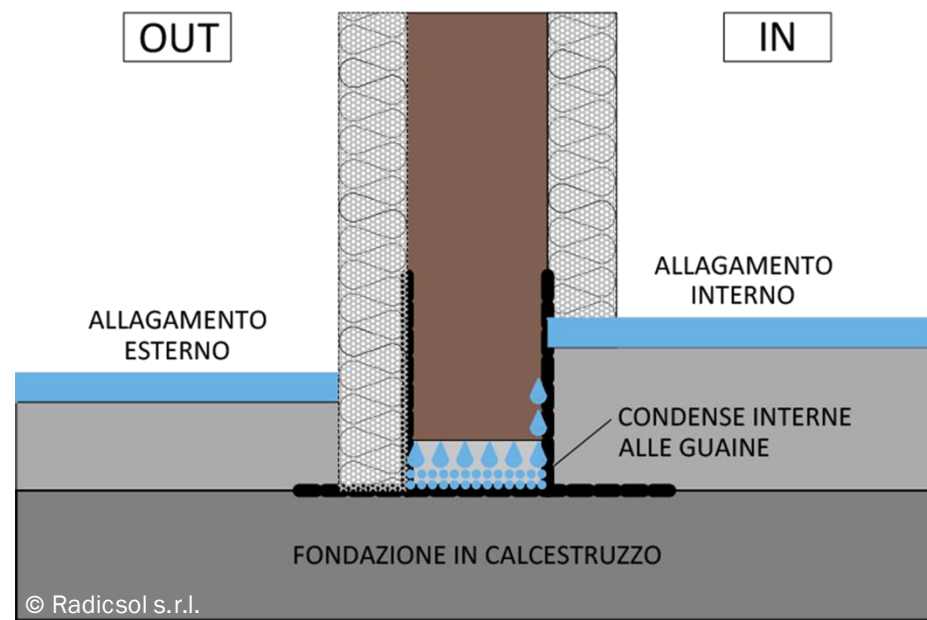
© Venier G. [14]

GROUND-TO-PANEL CONNECTION IN REFURBISHMENT WORKS  
ON MASONRY BUILDINGS USING CLT CONSTRUCTION SYSTEMS



# MAIN ISSUES OF GROUND-TO-PANEL CONNECTION

- ▷ The ground connection is the most complex detail in terms of execution, as it must simultaneously satisfy the following requirements:
  - ▷ Structural
  - ▷ Durability
  - ▷ Energy efficiency
  - ▷ System flexibility
- ▷ Transition element between construction techniques with different execution tolerances
- ▷ Fundamental for the durability of the wooden structure:
  - ▷ Moisture from the outside (rainwater)
  - ▷ Rising damp (mixing water/waterproofing defects in reinforced concrete)
  - ▷ Moisture from the inside (broken plumbing, interstitial condensation)





# FUNCTIONS OF GROUND TO CLT PANELS CONNECTION

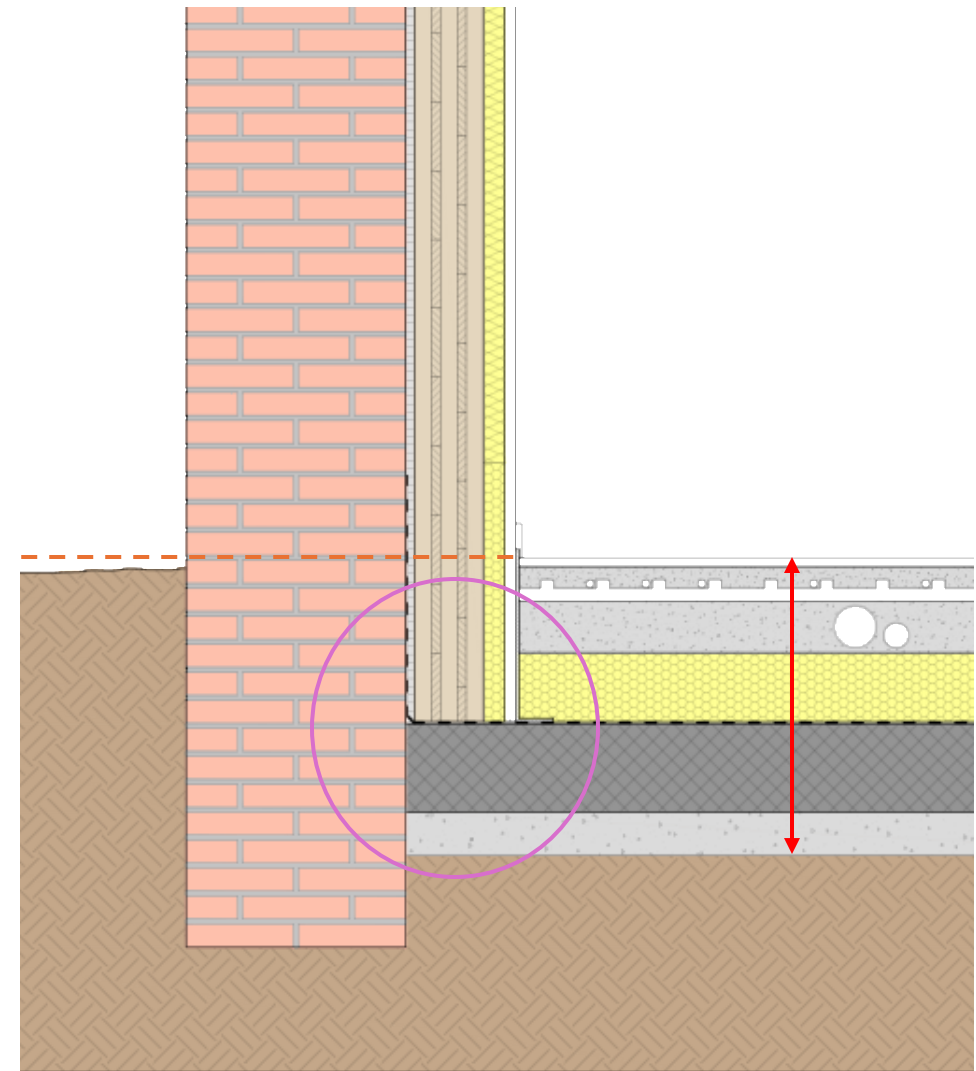
- ▷ During installation
  - ▷ Ensuring a perfectly level and tight contact point between the timber panel and the foundation element
  - ▷ Facilitation of the exact positioning of wall elements
  - ▷ More efficient mechanical connection
- ▷ During the operational life of the building
  - ▷ Transfer of stresses
  - ▷ Thermal insulation of the wall against the ground
  - ▷ Ensuring the durability of timber components





# LIMITING FACTORS FOR CLT PANEL POSITIONING

- ▷ Limited permissible difference in height between the interior and exterior of the building for the criteria for overcoming architectural barriers
- ▷ Configuration of foundation works
- ▷ Thickness of the stratigraphy of ground floors



# TYPES OF GROUND TO CLT PANELS CONNECTIONS

- ▷ Planar installation
  - ▷ directly on foundation element (bedding in thixotropic mortar)
  - ▷ with levelling screed
- ▷ With intermediate element
  - ▷ Traditional R.C. kerb (cast-in-place)
  - ▷ R.C. kerb with disposable formwork
  - ▷ Prefabricated R.C. kerb
  - ▷ Timber kerb
  - ▷ R.C. kerb + Timber kerb
  - ▷ Metal kerb
    - ▷ Steel
    - ▷ Aluminium



# GROUND-TO-CLT PLANAR CONNECTION

- ▷ This solution is only possible with a suspended slab, with a sufficiently high positioning height in relation to the ground level.
- ▷ The panel is laid on top of the waterproofing membrane.
- ▷ The flat geometry facilitates optimal positioning of shear angles and hold-downs.
- ▷ If the support surface is uneven, it is still necessary to lay a bed of non-shrink mortar.
- ▷ The panel is positioned below floor level.



# GROUND-TO-CLT CONNECTION WITH CAST-IN-PLACE KERB

- ▷ R.C. cast-in-place kerb
  - ▷ Connecting bars from the foundation works
  - ▷ Particular care is required when setting up the formwork to obtain a level surface
  - ▷ It is necessary to carry out an accurate survey of the works carried out before proceeding with the installation of the formwork for the kerb
  - ▷ The width of the kerb is equal to or slightly greater than the size of the CLT panel
  - ▷ Precautions to ensure the waterproofing of the cast joint
  - ▷ Kerb to be waterproofed to prevent moisture transfer to the CLT panel
  - ▷ Does not completely exclude compensation levelling

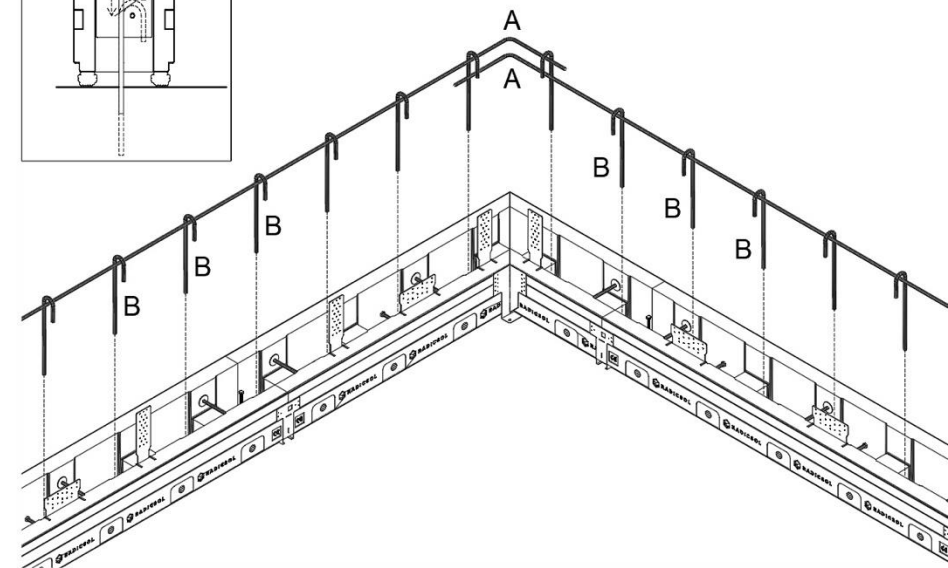
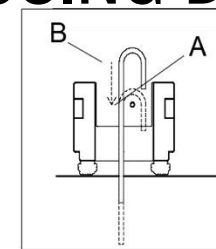


© www.woodlab.info



# GROUND-TO-CLT CONNECTION WITH KERB USING DISPOSABLE FORMWORK

- ▷ Disposable EPS (Expanded Sintered Polystyrene) formwork
  - ▷ Solves the problem of condensation moisture at the base of CLT panels
  - ▷ Built-in levelling brackets
  - ▷ Simple formwork modification procedures
  - ▷ Provisions for pipes crossings
  - ▷ Compensates for irregularities in the slab/structural laying surface without subsequent compensation casting
  - ▷ Connections to foundations with resin-coated bars
  - ▷ Proprietary brackets



© Radicsol s.r.l.

# GROUND-TO-CLT CONNECTION WITH R.C. KERB

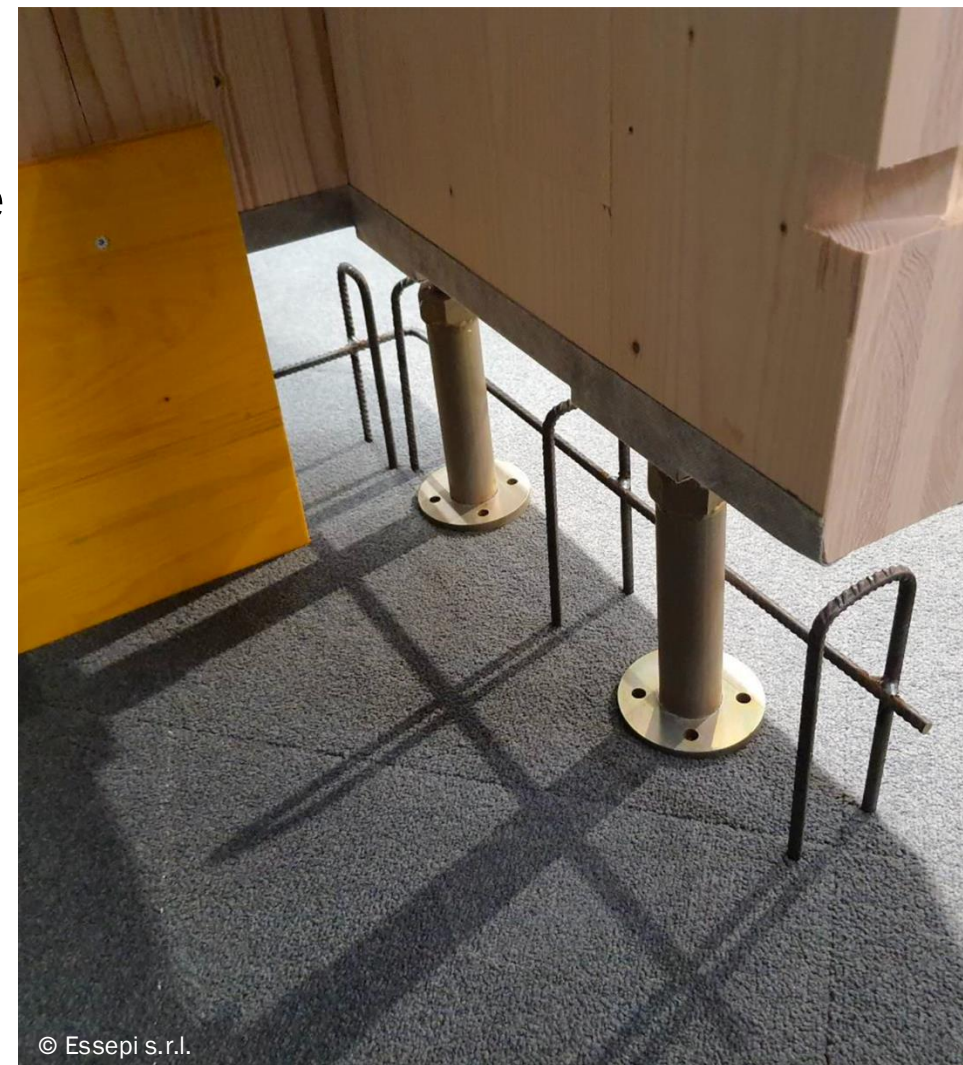
- ▷ R.C. cast-in-place kerb built after installation of CLT panels
- ▷ Use of proprietary anchoring brackets integral with the reinforcing bars, which also support the panel until the kerb is completed
- ▷ After casting, the brackets are embedded in the concrete and able to distribute tensile stresses directly to the reinforcing bars





# GROUND-TO-CLT CONNECTION WITH R.C. KERB

- ▷ R.C. cast-in-place kerb built after installation of CLT panels
  - ▷ Steel pillars fixed to the CLT panels before installation, equipped with adjustment systems to allow levelling of the panel installation height
  - ▷ Bituminous membrane applied in to the lower surface of the panel before installing steel pillars
  - ▷ No external brackets are used for casting



© Essepi s.r.l.



# GROUND-TO-CLT CONNECTION WITH LARCH BEAM

- ▷ Timber kerb
  - ▷ Greater durability of the wood species chosen for the beam
  - ▷ Vertical load limitations resulting from reduced compressive strength perpendicular to the fibres
  - ▷ Beam laid above the waterproof layer
  - ▷ Direct support with non-shrink mortar (expansive – thixotropic)
  - ▷ To compensate for irregularities in the slab/structural laying surface
  - ▷ To provide continuous support for the panel
- ▷ Durability at risk if not properly designed



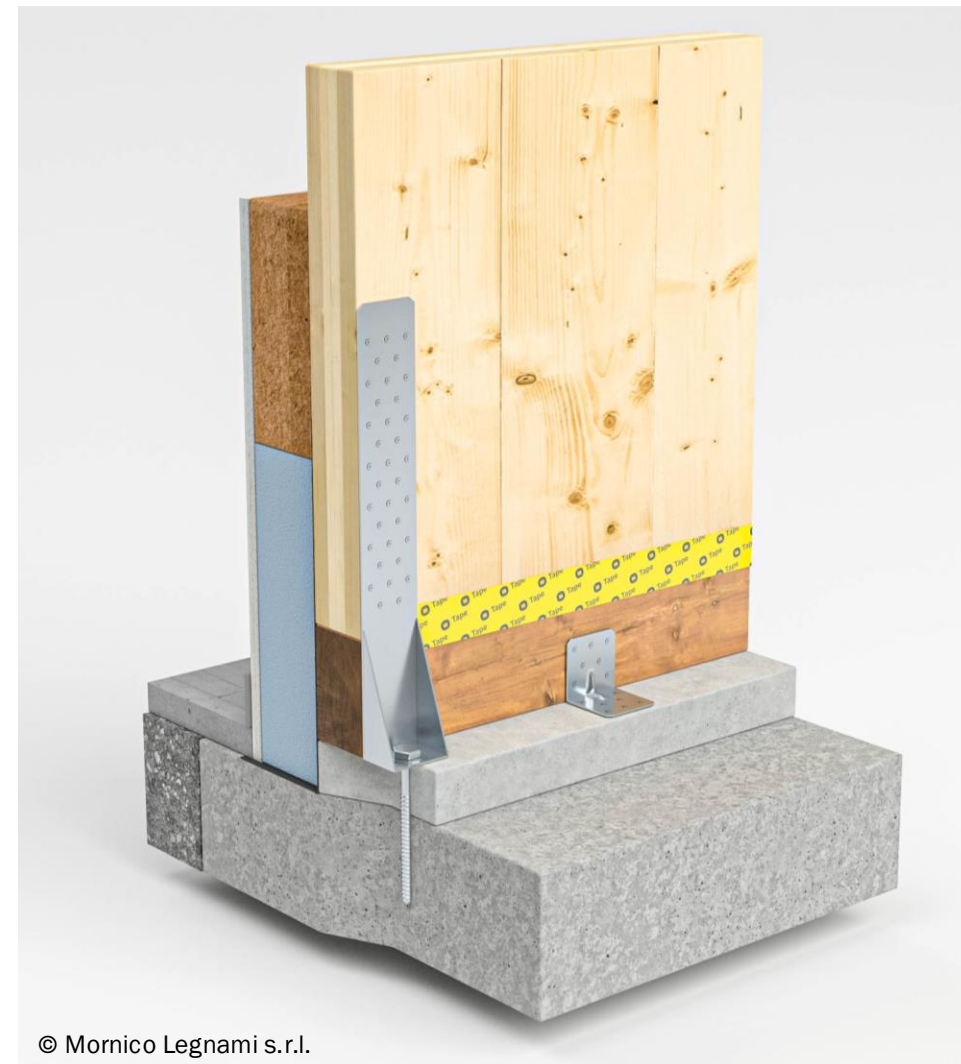
© www.woodlab.info





# GROUND-TO-CLT CONNECTION WITH RC KERB + LARCH BEAM

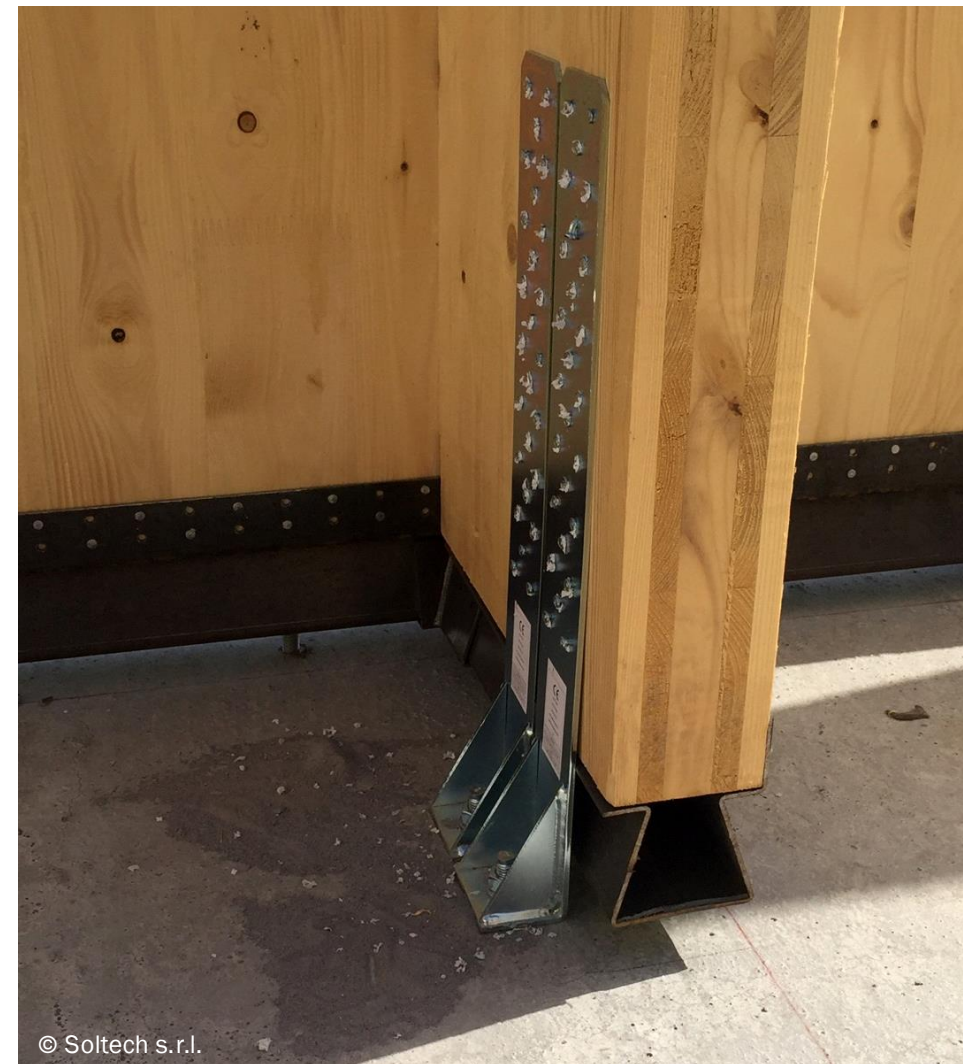
- ▷ Elevation with R.C. kerb and larch beam together
  - ▷ Greater flexibility for connections between panels and larch beams (compared to reinforced concrete kerb alone)
  - ▷ Greater protection against moisture infiltration (internal/external) or capillary rise
  - ▷ Greater flexibility in absorbing irregularities in the floor surface due to the presence of multiple interfaces
- ▷ Higher costs
- ▷ Lower structural effectiveness



© Mornico Legnami s.r.l.

# GROUND-TO-CLT CONNECTION WITH VENTILATED STEEL KERB

- ▷ COR-TEN steel profile
  - ▷ Creates a barrier against rising damp
  - ▷ Allows for ventilation and removal of any excess moisture contained in the CLT panel due to reduced contact on the underside of the panel
  - ▷ Allows for regular monitoring of the connection even during the life of the structure
  - ▷ Requires completion casting with non-shrink mortar (expansive - thixotropic)
  - ▷ For tensile strength, integrated or standard hold-downs can be used



© Soltech s.r.l.





# GROUND-TO-CLT CONNECTION WITH ALUMINUM KERB

- ▷ Extruded profile with high mechanical performance
  - ▷ Completely impermeable to water and vapour
  - ▷ It can be easily drilled and cut directly on site
  - ▷ Its geometric configuration incorporates provisions for anchoring
    - ▷ Shear and traction blades for fixing the CLT panel
    - ▷ Vertical holes for housing threaded bars for connection to the foundation
- ▷ Support to the foundation compensated with non-shrink mortar



© www.alufoot.com



# GROUND-TO-CLT CONNECTION WITH ALUMINUM KERB

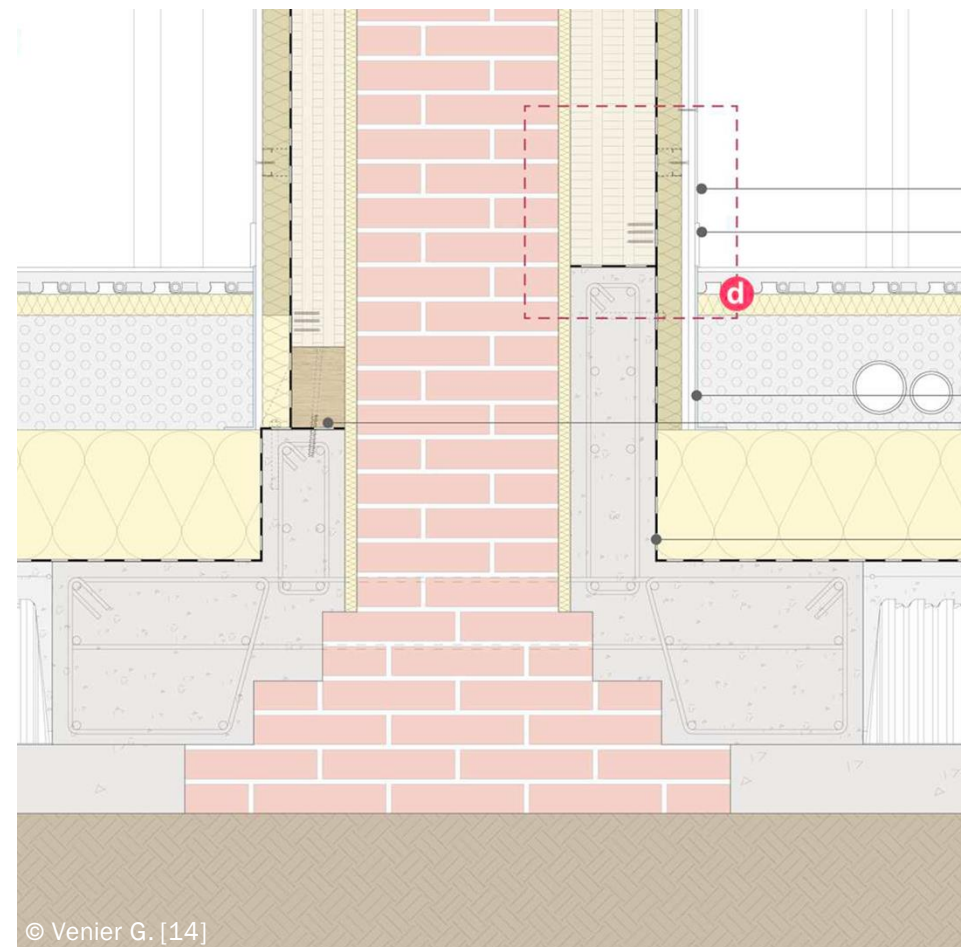
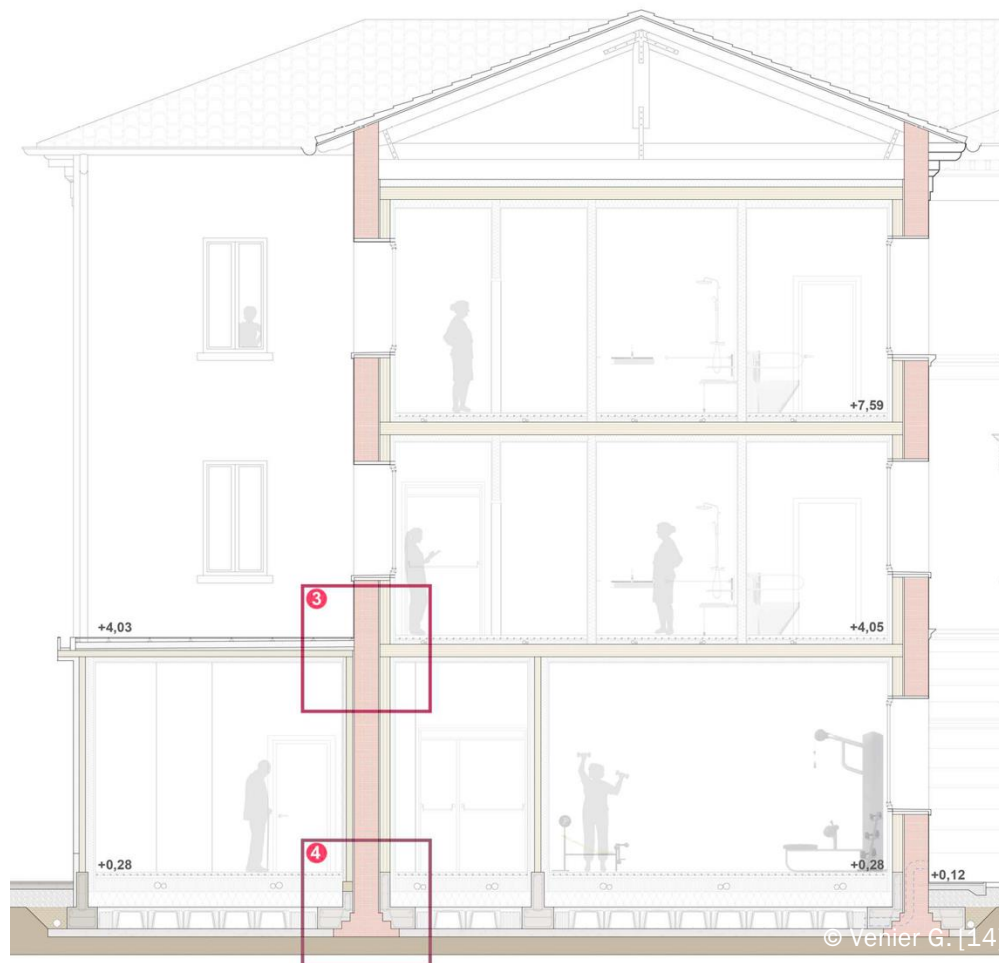
- ▷ Lowered extruded profile
  - ▷ Levelling of the CLT panel support surface before installation
  - ▷ Barrier against rising damp
  - ▷ Pre-drilled holes for connections to the foundation and panel
  - ▷ Side channels for housing temporary levelling brackets
  - ▷ Direct support on non-shrink mortar bed (expansive – thixotropic)
  - ▷ Distributed connection to the panel, compatible with hold-down brackets





# EXAMPLE OF RESTORATION WITH EXTENSION

- ▷ Two different solutions for supporting CLT panels



GROUND-TO-PANEL CONNECTION IN REFURBISHMENT WORKS  
ON MASONRY BUILDINGS USING CLT CONSTRUCTION SYSTEMS

# REFERENCES

1. Mazzucchelli E. S., Lucchini A., Mangialardo S., Persello M., (2015) *A new CLT system for masonry construction refurbishment*. In: ReUSO 2015 – Libro Comunicaciones – Paper Book, pp. 331-338. Editor Universitat Politecnica de Valencia, Valencia.
2. Mangialardo S., Persello M., (2013) *Studio di un sistema per il recupero funzionale e prestazionale di tipologie edilizie con struttura in muratura mediante tecniche di svuotamento integrale e ricostruzione industrializzata con tecnologia CLT*. Graduation thesis, Politecnico di Milano, Corso di Laurea Magistrale in Ingegneria dei Sistemi Edilizi, Milano.
3. Sustersic I., Dujic B., (2012) *Seismic strengthening of existing buildings with cross laminated timber panels*. In: *World conference on timber engineering (Proceedings)*, Vol.4 pp.122-129, Pierre Quenneville Editor, WCTE, Auckland, New Zealand.
4. Stepinac M., Šušteršič I., Gavrić I., Rajčić V., (2020) *Seismic Design of Timber Buildings: Highlighted Challenges and Future Trends*. In: *Applied Sciences*, 2020, 10, 1380.
5. Aloisio A., Pellicciari M., Sirotti S., Boggian F., Tomasi R., (2022) *Optimization of the structural coupling between RC frames, CLT shear walls and asymmetric friction connections.*, In: *Bulleting of Earthquake Engineering*, 2022, 20:3775-3800.
6. Valluzzi M. R., Saler E., Vignato A., Salvalaggio M., Croatto G., Dorigatti G., Turrini U., (2021) *Nested Buildings: An Innovative Strategy for the Integrated Seismic and Energy Retrofit of Existing Masonry Buildings with CLT Panels*. In: *Sustainability*, 2021, 13, 1188.



# REFERENCES

7. Riccadonna D., Giongo I., Schiro G., Rizzi E., Parisi M. A., (2019) *Experimental shear testing of timber-masonry dry connections for the seismic retrofit of unreinforced masonry shear walls*. In: *Construction and Building Materials*, 2019, 211, pp. 52-72
8. Penazzato L., Illampas R., Oliveira D. V., (2024) *The Challenge of Integrating Seismic and Energy Retrofitting of Buildings: An Opportunity for Sustainable Materials?*. In: *Sustainability*, 2024, 16, 3465.
9. Dalla Mora T., Righi A., Peron F., Romagnoni P., (2015) *Functional, energy and seismic retrofitting in existing building: an innovative system based on xlam technology*. In: *Energy Procedia*, 2015, 82, pp. 486-492
10. Pozza L., Marchi L., Trutalli D., Scotta R., (2021) *In-plane strengthening of masonry buildings with timber panels*. In: *Proceedings of the Institution of Civil Engineers – Structures and Buildings*, 174 (5), pp.345-358
11. Pacchioli S., Maines M., Polastri A., (2021) *Aspetti relativi all’ancoraggio di pareti in CLT su cordoli in c.a.: stato dell’arte e soluzione innovativa.*, [www.ingenio-web.it](http://www.ingenio-web.it)
12. De Martin P., (2023) *Manuale delle Costruzioni in Legno*. Maggioli Editore, Santarcangelo di Romagna (RN).
13. AA. VV. (2011) *Linee guida per l’edilizia in legno in Toscana*. Edizioni Regione Toscana.
14. Venier G. (2025) *Il recupero funzionale di un ex-Ospedale civile mediante l’utilizzo del sistema scatolare in cross laminated timber*. Tesi di Laurea, Università degli Studi di Udine.

